

LUCID



GHAFARI



LCIDKSA-CBU - AMP-2 CBU- Complete Built-up Unit

Sample Approval Request (SAR)

SECTION A - GENERAL INFORMATION

Reference No LCIDKSA-CBU-ABCC-GENL-SAR-ARC-00016	Revision 00	Status B - Approved with Comments	Date 06-Jul-2025
From Organization ABCC - Al Bawani Construction Company	To Organization LCIDKSA - LUCID KSA	Division GENL - General	Sub-Division GENL - General
Discipline ARC - Architectural	Project Stage 5. CD - Construction		

SECTION B - REQUEST DETAILS

Title Kitchen Cabinet + Corian Top & Accessories for Approval New Office and Guard Shacks			
Country of Origin KSA	Availability Imported	Sample Included Yes	Long Lead Item No
Pre-Qualification Ref. N/A	Material Schedule Code N/A	Supplier / Manufacturer Name UNIFAB	
Description of Material Kitchen Cabinet + Corian Top & Accessories for Approval New Office and Guard Shacks		BOQ Section No. N/A	Specification Section No. N/A
		BOQ Item Ref. N/A	Specification Item Ref. N/A
Reference Documents			
Submittal Components Data / Technical Sheet (Mandatory)			
Requested By Dilshad Ahmed, Albawani		Date 06-Jul-2025	

SECTION C - CLIENT RESPONSE

Status B - Approved with Comments

Comments To proceed as per approval of Phase 1 Trailer (Existing Lucid Trailer 2) Shop drawings to be submitted and approved prior to fabrication. This approval is limited to the trailer only, all guard shack materials are to be submitted separately.	
Responded By Husam Al Qahtani, Lucid Motors	Date 22-Jul-2025

ABCC SAR Submittal No: LCIDKSA-CBU-ABCC-GENL-SAR-ARC-00016_00

UNIFAB Document No: UNI-ALB-LUC-ARC-MAR-00010

Title : Kitchen Cabinet + Corian Top & Accessories

MATERIALS SUBMITTAL STATUS REPORT

Project No :	PR-042
Client :	LUCID
Contractor:	Al Bawani
Sub-Contractor:	UNIFAB

LUCID



ARCHITECTURAL DISCIPLINE

Sl. No	Discipline	Material Description	Equipment Size / Model No.	Manufacturer	Supplier	ABCC SAR Document Submittal No	UNIFAB Document No
15	Architectural	Kitchen Cabinet + Corian Top & Accessories	As per the approved shop drawings	Syrimica / Dupont	DuVolks Interior Co.	LCIDKSA-CBU-ABCC-GENL-SAR-ARC-00016_00	UNI-ALB-LUC-ARC-MAR-00010

LUCID



CLIENT

CONTRACTOR

SUB-CONTRACTOR

MATERIAL APPROVAL REQUEST

Project :	PR-042 Lucid New Office & Guard Shacks-Round 1	Ref No :	UNI-ALB-LUC-ARC-MAR-00010		
Client :	LUCID	Rev No :	00		
Contractor :	Al Bawani	Discipline :	Architectural	Date :	1-Jul-25
Sub Contractor :	United Co. for Caravans & Prefab Houses (UNIFAB)	Purpose /Use:	Building		

MATERIAL DESCRIPTION

LIST OF ITEMS :	Kitchen Cabinet + Corian Top & Accessories (As per the approved shop drawings)	Company Name :	Syrimica / Dupount / SALCO		
	Please refer to below attached material list	Contract Ref No :	NA		

MANUFACTURER DETAILS**SUPPLIER DETAILS**

Company Name :	Syrimica / Dupount / SALCO	Company Name:	DuVolks Inerior Co.		
Address :	Riyadh , KSA	Address:	Riyadh , KSA		

Project Name :	PR-042 Lucid New Office & Guard Shacks-Ro	BOQ Ref No :	NA		
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For the Contractor [Unifab]:

Prepared by :	Syed Muzammil	Position	Material Engineer		Date :	1-Jul-25
Approved by :	Muhammad Atef	Position	QA/QC Manager		Date :	1-Jul-25

ENGINEER / PMC REVIEW

Remarks :					
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Name :	Signature :	Date :		
Status Code :	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Approved [A]	Accepted with Comments [B]	Revise & Resubmit [C]	Rejected [D]

EMPLOYER REVIEW

Name :	Signature :	Date :		
Status Code :	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Approved [A]	Accepted with Comments [B]	Revise & Resubmit [C]	Rejected [D]

Name :	Signature :	Date :		
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Note : The Sub-Contractor can make a PQD submission in case of unavailability of accepted material from the approved supplier/manufacturer.

Contractor: 	<h2 style="margin:0;">MATERIAL APPROVAL CHECKLIST</h2> <h3 style="margin:0;">PR-042 Lucid New Office & Guard Shacks-Round 1</h3>	Sub Contractor: 
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Material Description : - Kitchen Cabinet + Corian Top & Accessories	Client : - LUCID
Materials Approval No. : - UNI-ALB-LUC-ARC-MAR-00010	Contractor : - Al Bawani
Manufacturer / Supplier : - DuVolks Inerior Co.	Rev. no.: 00
Discipline : - Architectural	Date : - 7/1/2025

S.NO	Items/Attachments	Yes	No	N/A	Remarks
1	Cover page	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 01
2	Checklist	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 02
3	List of Materials	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 03
4	PQD approval Reference	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	-
5	Technical Data Sheet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 04-15
6	Material Test Reports / Certificates	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 16-32
7	Other supporting documents like SASO, COO, COC, ISO etc (if applicable)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 33-43
8	Previous Approvals	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Page No. 44-53
9	Previous Projects List	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Prepared by (Contractor Engineering Dep.)	Reviewed by (Contractor QA/QC Dep.)	Approved by (Employer)
Name: Syed Muzammil	Name: Muhammed Atef	Name:
Designation: Material Engr	Designation: QA/QC Manager	Designation:
Signature: 	Signature:	Signature:
Date: 7/1/2025	Date:	Date:



List of Items Procured

- Kitchen Cabinets + Corian Top & Accessories

Supplier : DuVolks

TECHNICAL DATASHEET

SYRIAMICA COMPACT HPL TECHNICAL DATA SHEET

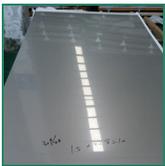
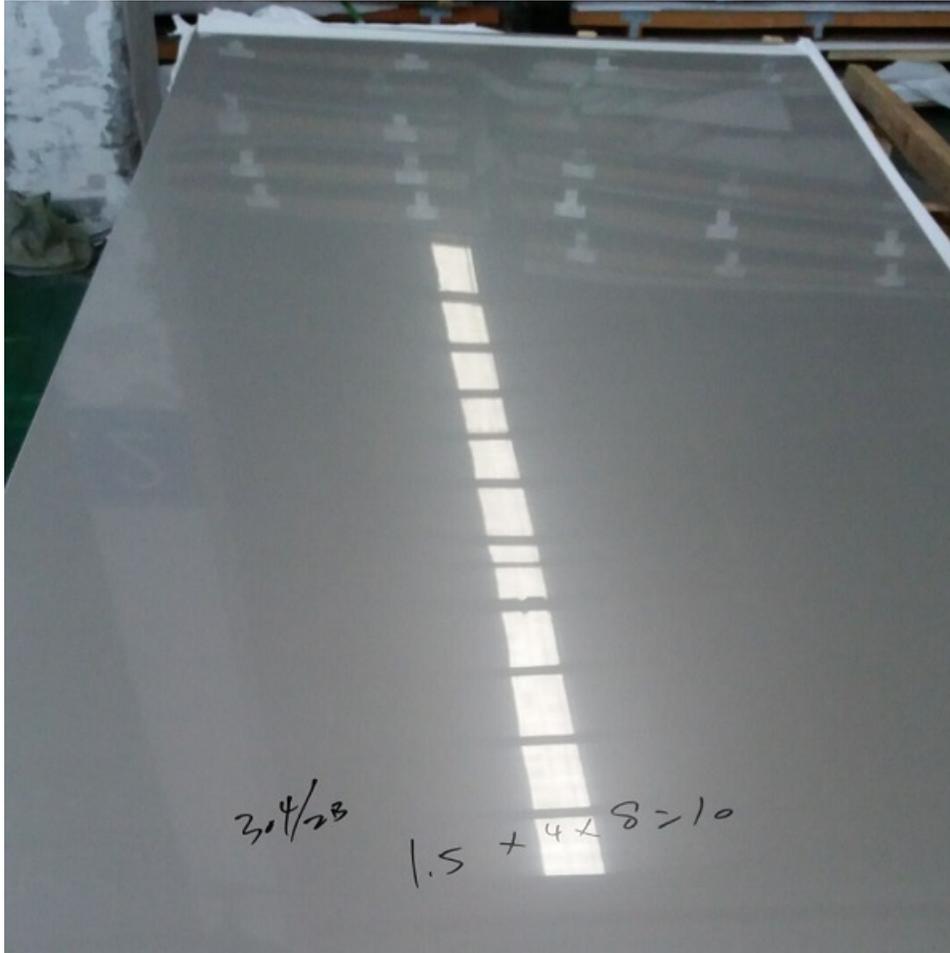
PRODUCT NAME / DESCRIPTION		COMPACT HIGH PRESSURE LAMINATES (CGS), THICK 2MM AND ABOVE	
ORIGIN		KINGDOM OF SAUDI ARABIA	
BRAND NAME		SYRIAMICA	
PROPERTY	TEST METHOD	UNITS	RESULTS
Thickness	EN 438-2-5	mm	2.0 ≤ t < 3.0: ± 0.20mm 3.0 ≤ t < 5.0: ± 0.30mm (t = nominal thickness)
Length and Width	EN 438-2-6	mm	+ 10mm / - 0mm
Edges Straightness	EN 438-2-7	mm/m	1.5mm/m maximum deviation
Edges Squareness	EN 438-2-8	mm/m	1.5mm/m maximum deviation
Flatness	EN 438-2-9	mm/m	2.0 ≤ t < 6.0mm: ± 8.0mm/m maximum deviation
Resistance to Surface Wear	EN 438-2-10	Revolutions (min)	Initial Point: 150
Resistance to Immersion in Boiling Water	EN 438-2-12	Rating (min) Appearance	Surface Gloss Finish: 3
			Surface Other Finishes: 4
			Edge: 3
Resistance to Water Vapor	EN 438-2-14	Rating (min) Appearance	Gloss Finish: 3
			Other Finishes: 4
Resistance to Dry Heat (160°C)	EN 438-2-16	Rating (min) Appearance	Gloss Finish: 3
			Other Finishes: 4
Dimensional Stability at Elevated Temperature	EN 438-2-17	% (max) 2.0 ≤ t < 5.0mm	Longitudinal: 0.4 Transversal: 0.8
Resistance to Wet Heat (100°C)	EN 438-2-18	Rating (min) Appearance	Gloss Finish: 3
			Other Finishes: 4
Resistance to Impact by Large Diameter Ball	EN 438-2-21	mm (min) 2.0 ≤ t < 6.0m	Drop Height: 1400
Resistance to Crazeing	EN 438-2-24	Rating (min) Appearance	4
Resistance to Scratching	EN 438-2-25	Rating (min) Force	Smooth Finishes: 2
			Textured Finishes: 3

SYRIAMICA COMPACT HPL TECHNICAL DATA SHEET

CODE: SK-Q-TDS-003
VERSION: 2
ISSUANCE DATE: Nov 18, 2020

PRODUCT NAME / DESCRIPTION		COMPACT HIGH PRESSURE LAMINATES (CGS), THICK 2MM AND ABOVE	
ORIGIN		KINGDOM OF SAUDI ARABIA	
BRAND NAME		SYRIAMICA	
PROPERTY	TEST METHOD	UNITS	RESULTS
Resistance to Staining	EN 438-2-26	Rating (min) Appearance	Groups 1 & 2: 5
			Group 3: 4
Light Fastness (Xenon Arc)	EN 438-2-27	Grey Scale Rating	Contrast: 4 to 5
Flexural Modulus	EN ISO 178	mpa (min)	9000
Flexural Strength	EN ISO 178	mpa (min)	80
Density	EN 323	g/cm ³ (min)	1.35
OTHER PROPERTIES			
PROPERTY	TEST METHOD	UNITS	RESULTS
Reaction to Fire	EN 13501-1	Classification	Min D-s2,d0
Release of Formaldehyde	EN 717	Class	E1
Antibacterial Activity	ISO 22196	% of kill	After 24 hours, the reduction of the bacteria inoculated on the decorative surface is > 99.98%
Overall Migration: Contact with Food	EC 1935 BSEN 1186	mg/dm ²	< 10 (Suitable for applications in areas in contact with foodstuffs)
STORAGE			
<p>The sheets should be stored in a dry and covered stock conditions at temperatures between 18 and 36°C and relative humidity between 50 and 65%. Avoid direct exposure to UV radiation and keep minimum distance of 1.5m away from sources of heat (radiators). Direct floor and outside wall contact must be avoided at all times. Stored sheets stock should be rotated such that older sheets will be used first.</p> <p>Sheets should be stored in their original manufacturer's packaging, on pallets, in horizontal form and always tightly strapped or covered by a protective board (no raw chipboard) of at least the same format to avoid any damages or warping. In case the boards are protected by plastic film, the covering shall be removed immediately after installation.</p> <p>If horizontal storage is not possible, the sheets must be stored at an angle of approximately 80° against a full-surface support with counter-support. Using a laminated protective board of at least the same format is required for upright storage as well.</p> <p>Best use before 6 months from production date.</p>			

Technical Data Sheet - Stainless Steel



304 Stainless Steel Sheet

304 304L 304H belongs to austenitic stainless steel, it is the most widely used in the 300 series materials. On the whole, the 304 304L 304H has very similar characteristics, the only difference lies in the level of carbon content, so there will be a little difference more or less in the application filed, but the overall application is the same.

Inquiry

Product Description



Phone



E-mail



Contact

304H has very similar characteristics, the only difference lies in the level of carbon content, so there will be a little difference more or less in the application filed, but the overall application is the same.

304L has lower carbon content and better corrosion resistance. But 304 of the strength is higher than 304L, so 304 has a higher strength than 304L, and 304H has the best strength, because the carbon content is the highest among the three.

About 304 stainless steel :

304 stainless steel is a common stainless steel material, the density of 7.93 g/cm³, the industry is also called 18/8 stainless steel. High temperature resistance of 800 degrees, with good processability, high toughness characteristics, widely used in industry and furniture decoration industry and food and medical industry.

304 is a versatile stainless steel which is widely used in the manufacture of equipment and parts requiring good overall performance (corrosion resistance and formability). In order to maintain the inherent corrosion resistance of stainless steel, steel must contain more than 18% chromium, more than 8% of the nickel content. 304 stainless

Product Name	Stainless Steel Sheet
Length	ISO
Place of Origin	Jiangsu of China(Mainland)
Width	3mm-2500mm or as required
Thickness	0.03mm-300mm or as required
Standard	AISI,ASTM,DIN,JIS,GB,JIS,SUS,EN,etc
Technique	Hot rolled / Cold rolled
Surface Treatment	8K, BA, 2B, 2D, HL,NO.1,NO.4,Mirror finish and so on
Brand Name	TISCO,BaoSteel,LISCO,JISCO
Material	201, 202, 301, 302, 303, 304, 304L, 304H, 310S, 316, 316L, 317L, 321,310S 309S, 410, 410S,420, 430, 431, 440A,
Application	It is widely used in high temperature applications, medical devices, building materials, chemistry, food industry, agriculture, ship components. It also applies to food, beverage packaging, kitchen supplies, trains, aircraft, conveyor belts, vehicles, bolts, nuts, springs, and screen.
MOQ	1 ton , We can accept sample order.
Shipment Time	Within 5-10 workdays after receiving L/C or T/T
Export Packing	Waterproof paper, and steel strip packed. Standard Export Seaworthy Package.Suit for all kinds of transport,or as required
Port of Loading	Shanghai

	Tensile strength (Mpa)	Yield Strength (Mpa)	Elongation (%)	Hardness (HR)
304	≥515	≥205	≥40	≥92
304L	≥485	≥170	≥40	≥92

	C(%)	Si(%)	Mn(%)	P(%)	S(%)	Cr(%)	Ni(%)
SUS304L	≤0.03	≤0.75	≤2.00	0≤.045	≤0.03	18-20	8-12
SUS304H	0.04-1.0	≤0.75	≤2.00	0.≤045	≤0.03	18-20	8-10.5

Physical Properties								
Density (kg/m ³)	Elastic Modulus (GPa)	Specific Heat 0-100 °C (J/kg.K)	Electrical Resistivity (nΩ.m)	Mean Coefficient of Thermal Expansion (μm/m/°C)			Thermal Conductivity (W/m.K)	
				0-100 °C	0-315 °C	0-538 °C	at 100 °C	at 500 °C
8000	193	500	720	17.2	17.8	18.4	16.2	21.5

Specifications for 304 304L 304H stainless steel				
Technical	Thickness	Width	Finish	Origin
Cold rolled	0.5mm-6.0mm	Standard size in China:1000mm 1219mm 1500mm or as required	2B / No.4 /HL / BA / Mirror etc	TISCO / ZPSS / JISCO / Baosteel etc
Hot rolled	3.0mm-80.0mm	Standard width in China: 1219mm 1500mm 180mm 2000mm or as required	No.1	TISCO / ZPSS / Baosteel / JISCO etc

Application of 304 stainless steel

Medical Applications for Stainless Steel 304 :Stainless steel 304 is widely used in all sorts of industrial and domestic applications. Within the medical device industry, 304 is used where high corrosion resistance, good formability, strength, manufacturing precision, reliability and hygiene is of particular importance.

Because 304 with good processing properties, high toughness characteristics, widely used in industrial and furniture industry and the medical industry food etc filed.What's more 304 stainless is suitable for food processing, storage and transportation,Plate type heat exchange, corrugated pipe, household appliances (1, 2 kinds of tableware, kitchen cabinet, indoor pipeline, water heater, boiler, bath), auto parts (windshield wiper, muffler, mold), medical appliances, building materials, chemical, food industry, agriculture, marine parts etc..304 stainless steel is a nationally recognized food grade stainless steel.

Grade	GB/T 1220-2007	ASTM	DIN	JIS	KS
304	06Cr19Ni10	304	1.4301	SUS304	STS304
304L	022Cr19Ni10	304L	1.4306	SUS304L	STS304L

[Back to list](#)

Prev: No Prev

Next: 316L Stainless Steel Sheet

Related Products

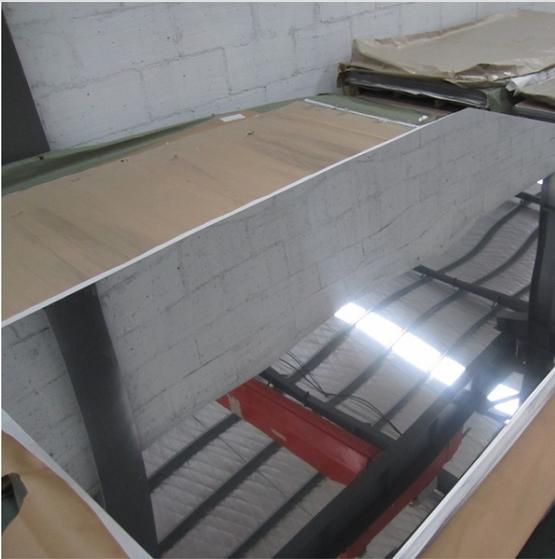




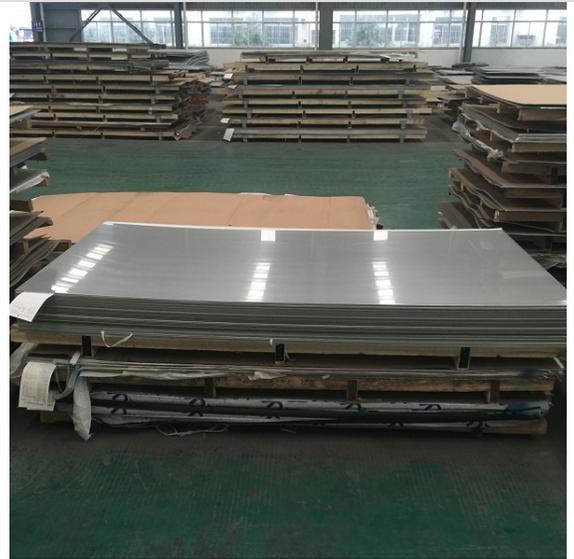
430 Stainless Steel Plate



310S Stainless Steel Sheet



430 Stainless Steel Sheet



321 Stainless Steel Sheet

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Do you need help with product? Fill out this form to get in touch.

Name

*Email

Tel

*Message

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TECHNICAL DATA SHEET - CORIAN TOP

CORIAN® SOLID SURFACE SHEET PRODUCTS



Vertical, Horizontal Applications

1/4", 1/2", 3/4" Sheets

Enjoy the ultimate in design flexibility for remodeling and new construction projects.

- Offers design versatility—can be cut, shaped, and thermoformed
- Join sheets together with Joint Adhesive for Corian® to create a sheet of any size
- Can be used in vertical applications, including wall cladding and wet walls
- 1/4" (6 mm) sheet is recommended for vertical use only.
- Can be used in horizontal applications, including: countertops, vanity tops, desktops, islands, tabletops, laboratory tops, workstations and windowsills
- Custom sizes available. Minimum order quantity varies by product
- Custom colors available. Minimum order quantity - 1 sheet
- See *Corian® Solid Surface Sheet Color Options* (K-26836) for available colors

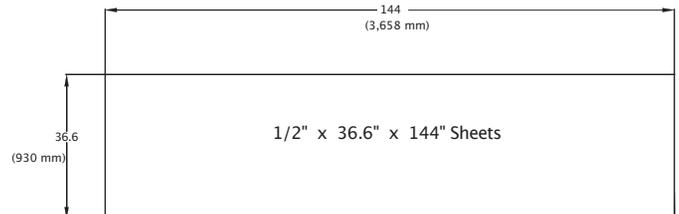
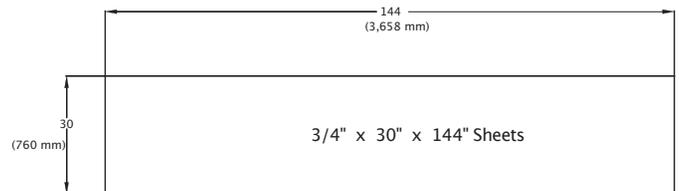
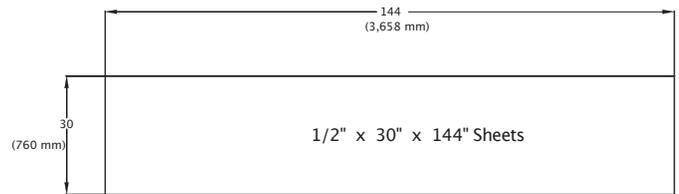
Horizontal or vertical applications

12 mm (1/2") Sheet

	Length	Width
inches	144	30
(mm)	(3,658)	(760)
inches	144	36.6
(mm)	(3,658)	(930)

19 mm (3/4") Sheet

	Length	Width
inches	144	30
(mm)	(3,658)	(760)



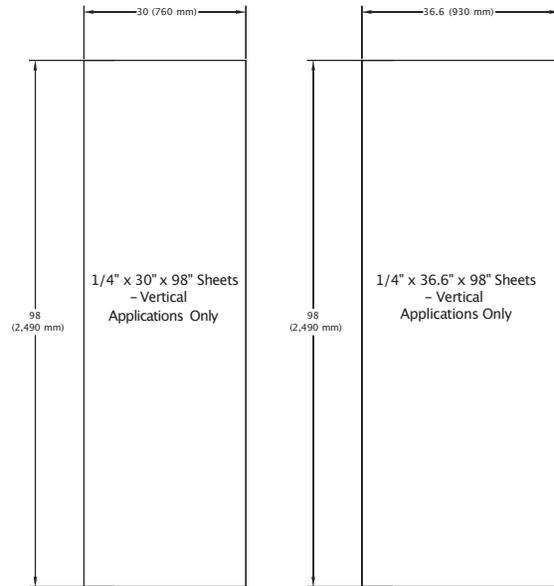
CORIAN® SOLID SURFACE SHEET PRODUCTS

Vertical applications only

6 mm (1/4") Sheet

	Length	Width
inches	98	30
(mm)	(2,490)	(760)
inches	98	36.6
(mm)	(2,490)	(930)

Metric conversions are approximate.



PLEASE VISIT OUR WEB SITE: WWW.CORIAN.COM OR CONTACT YOUR CORIAN® REPRESENTATIVE FOR MORE INFORMATION ABOUT CORIAN® SOLID SURFACE

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MATERIAL TEST CERTIFICATE

PRODUCT QUALITY INSPECTION

INTRODUCTION

This fabrication bulletin discusses the product quality inspection of DuPont™ Corian® solid surface and accessories.

OVERVIEW

Visual inspection for defects or color match is essential when working with DuPont™ Corian® solid surface products and is standard good trade practice.

The following simplified product specifications are given to you as a reference tool.

The continuous improvement programs of our manufacturing processes and controls will result in upgrades in our product specifications and narrowing of our tolerances.

HELPFUL HINTS:

Do not work with product that will greatly increase the amount of fabrication required due to defective material.

Call your Authorized Distributor of DuPont™ Corian® solid surface products for assistance whenever you are unsure of raw material quality. Be prepared to give the manufacturer's product identification code and at least one sequence number from the suspect sheet.

DuPont will replace any Corian® solid surface material not conforming to product specifications when delivered. However, DuPont will not pay for labor costs for any fabrication done on defective material.

A. DUPONT™ CORIAN® SHEET INSPECTION

The table below lists the different items you should look for when you make a visual inspection of DuPont™ Corian® solid surface sheets.

Table A-1

Corian® Sheet Inspection – Items to Look For	Specification
broken	–
cracks	–
sheet/sheet color match	A.1
color inconsistency within sheet	A.2
particles pattern irregularity	A.3
length/width/square	A.4
thickness	A.5
tapered edge	A.6
length warp	A.7
warp: smiles/frowns	A.8
black spots/white spots	A.9
face-side pinholes/voids/ripples	A.10
underside pinholes/voids/ripples	A.11
edge cracks/chips	A.12

A.1. DuPont™ Corian® Sheet Color Match

An essential element to sheet inspection is checking for color match.

The composition of Corian® solid surface produces slight color variations between production cycles due to the innate and complex blending of natural minerals and man-made acrylic. This characteristic is inherent in the product, hence the strict guidelines set forth below.

DuPont does not guarantee color match. It is up to the fabricator to insure acceptable color match between sheets.

Color match can be enhanced in three ways:

1. By conducting a trial color match.
2. By using sheets from the same pallet.
3. By checking that the product identification code printed on the underside or edge of all sheets is within a specified range. The marking varies by country of origin.

Steps to completion:

A. Trial Color Match

1. Cut a representative strip from the intended sheets to be seamed.
2. Seam these pieces together. Use cyanoacrylate glue for fast and simple adhesion.
3. Polish to intended finish.
4. Visually inspect the seam to ensure that exact color match is achieved.

B. Same Pallet.

Take all sheets for the job from the same pallet. Verify that the sheets are sequential.

C. Numbers on Sheets

DuPont™ Corian® solid surface is manufactured in several locations. The sheet labeling varies by country of origin.

United States

The United States label has two parts. The product identification code is a six digit alphanumeric code of the format #A##AA. The sequence number consists of seven numeric digits, #####. On the back of the sheet the label is CC #A##AA SEQ NO #####, where CC is the color code. Illuminations series sheets are not labeled on the back of the sheet, only on the edge, where only the color code and sequence number are provided. Check that the digits of the sequence number are within ±50 numbers of each other.

Japan

The Japan label has two parts. The product identification code is a six digit alphanumeric code of the format #####A. The sequence number consists of five numeric digits, #####. Check that the digits of the sequence number are within ±50 numbers of each other.

Korea

The Korea label has a single code in two parts separated by a hyphen. The code is an alphanumeric code of the format ##A##A##-##. The last two numbers of the alphanumeric portion before the dash (in red) should be identical for optimum color match. Check that the last two digits of the alphanumeric portion preceding the hyphen are the same.

Using the appropriate criteria for the country of origin, confirm that all sheets to be seamed together meet the criteria provided.

In the case where the ink-jet number or label is missing from a sheet within a complete pallet, it is likely that the sheet will still be from the same batch as the others in the pallet. Complete a trial color match inspection before commencing a job using this sheet.

When the ink-jet number or label is present but does not fit within the specified range, a color match may still be possible. Complete a trial color match before beginning a job using this sheet.

HELPFUL HINTS:

Either leave the product identification codes on the sheets or record them for each job.

Never assume sheets will color match where product identification codes are missing. Always do a trial color match.

When completing a trial color match, complete final visual inspection in lighting conditions similar to that found on the job.

Never inspect in bright light such as direct sunlight.

If color match is found to be unsatisfactory after fabrication, yet the product codes are as per guidelines, contact your Authorized Distributor of DuPont™ Corian® solid surface products immediately.

A.2. Color Inconsistency within Sheet

Inspect the surface of solid colors for any color inconsistency. If blotches are apparent and cannot be worked out of the sheet, call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

Check for pattern irregularities in veined pattern sheets. If any obvious irregular distribution of veined pattern is visible to the eye, isolate the sheet for inspection by your Authorized Distributor of DuPont™ Corian® solid surface products.

Veined patterns are typically randomly distributed. Irregularities may include heavy bunching of veined pattern in any “lane” of the sheet. The veining in the Venaro and Private Collection series is random and does not repeat. The veining will vary from sheet to sheet. Special design and fabrication considerations may apply. Please refer to the *DuPont™ Corian® Solid Surface Product Fabrication Bulletin – Veined Aesthetics* (K-26828) for guidance.

Colors with metallic aesthetics have reflective particles. In the solid and particulate colors of this series, the appearance of the material changes when viewed from different angles or under different lighting. These colors have special design and fabrication considerations. Please refer to the *DuPont™ Corian® Solid Surface Product Fabrication Bulletin – Metallic Aesthetics* (K-25703) for guidance.

A.3. Particle Pattern Irregularity

Check for pattern irregularities in particulate color sheets. It is especially important to check the areas near the edges of the sheet.

If any obvious irregular distribution of particles is visible to the eye, isolate the sheet for inspection by your Authorized Distributor of DuPont™ Corian® solid surface products.

DuPont has engineered the particulate colors of Corian® solid surface to have random particle distribution throughout the sheet, including the thickness. Part of random distribution is that sometimes particles will congregate in one area or will be segregated in another. There is no way to predict this phenomenon, and DuPont feels it is one of the many beauties of Corian® solid surface. Since it is an end toward which DuPont strives, random particle distribution is considered neither a product nor a manufacturing defect.

Because of the acrylic resin used to make DuPont™ Corian® solid surface, particles slightly under the surface can be seen. Depending on how deep into the sheet particles may be, particles may appear to be different shades or to be different colors. Also since some colors have different size and color particles, some particles are more visible than others. These features are more examples of the beauty of Corian® solid surface and are not defects.

When making long seams for islands or peninsulas, the best pattern match might be obtained by butting edges from the same side of the pallet on consecutive sheets. If pattern match is off, try rotating one of the sheets 180°.

Inspect sheets and shape products carefully before using. DuPont replacement policy does not allow for labor on defective material.

A.4. Length and Width

Reference length and nominal length of DuPont™ Corian® sheets are the same. The real length of the sheet can vary between +1/2" (+13 mm) and -1/4" (-6 mm). The width can vary by ± 1/16" (1.5 mm).

Table A-2

Thickness	Nominal length	Length variation
1/4" (6 mm)	98" (2,490 mm)	97 3/4"-98 1/2" (2,483-2,502 mm)
1/2" (12 mm)	144" (3,658 mm)	143 3/4"-144 1/2" (3,651-3,664 mm)
3/4" (19 mm)	144" (3,658 mm)	143 3/4"-144 1/2" (3,651-3,664 mm)

A.5. Corian® Sheet Thickness

Reference and nominal thickness of DuPont™ Corian® sheets do vary depending on the color family.

Table A-3: Solid Colors

Nominal Thickness	Typical Thickness	Max. Variation
1/4" (6 mm)	0.250" (6.4 mm)	±1/32" (0.8 mm)
1/2" (12 mm)	0.472" (12 mm)	±1/32" (0.8 mm)
3/4" (19 mm)	0.750" (19 mm)	±1/32" (0.8 mm)

Table A-4: Particulate, Veined and Metallic colors

Nominal Thickness	Typical Thickness	Max. Variation
1/4" (6 mm)	0.235" (6.0 mm)	±1/32" (0.8 mm)
1/2" (12 mm)	0.472" (12 mm)	±1/32" (0.8 mm)
3/4" (19 mm)	0.735" (18.7 mm)	±1/32" (0.8 mm)

A.6. Tapered edge

Where edge taper greater than 3/64" (1.2 mm) exists and this taper cannot be merged into edging or other elements of the surface, call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.



Figure A-1

A.7. Length warp

Where warp is greater than 3/64" per 30" (1.2 mm per 760 mm) call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

A.8. Warp: "Smiles" and "Frowns"

Where a sheet deflects on the edges to the shape of a smile or alternatively a frown (i.e., up or down), greater than 3/64" (1.2 mm), call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

A.9. Face-side black and/or white spots

Where large groups of spots occur that clearly detract from the appearance of the solid color sheet, call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

Allowable Surface Defects: Contaminants i.e., black, white or colored particles that are visible against the background, smaller in diameter than the following are permitted:

Table A-5

Item	Fractions	Decimal (Inches)	Millimeters
Solid Colors	1/32"	0.031"	0.8
Particulate Colors	5/64"	0.078"	2.0

A.10. Face-Side Pinholes, Voids and/or Ripples

When minor scratches, pinholes, voids, ripples, bumps, etc., occur in the face side of the sheet, orbital sanding with 120-grit sandpaper for about 3 min/yd² (min/m²) might resolve the problem.

Corian® solid surface sheet is sold as a one-sided product. Irregularities in backside pattern or color are not manufacturing defects.

A.11. Underside Pinholes, Voids and/or Ripples

Pinholes and depressions less than 1/8" (3 mm) deep and 1/4" (6 mm) in diameter are considered as acceptable. The same applies for ripples and bumps less than 1/16" (1.5 mm) deep.

Where more serious irregularities occur, call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

A.12. Edge Cracks and/or Chips

Corner chips of 3/16" (5 mm) wide/deep from the nominal length and edge chips or nicks less than 3/16" (5 mm) wide/deep represent the allowance limit.

Where more important surface defects occur, call your Authorized Distributor of DuPont™ Corian® solid surface products for inspection and product replacement where required.

B. SINK AND LAVATORY SHAPE INSPECTION

The table below lists the different items you should look for when you make a visual inspection of the Corian® sinks and lavatories.

Call your Authorized Distributor of DuPont™ Corian® solid surface products for assistance whenever you are unsure of raw material quality.

Table B-1

Corian® Sink and Lavatory Sheet Inspection– Items to Look For	Specification
broken	–
cracks	–
incorrect labeling	–
color irregularity	B.1
overflow hardware kit	B.2
overflow accessories	B.3
bowl flange	B.4
black spots/white spots	B.5
physical non-uniformities	B.5
face-side pinholes/voids	B.5
bowl opening dimensions	B.6
drain holes	B.7
bad milling of top flange	B.8
bad milling of overflow	B.8

B.1. Color Irregularity

Check for color patches, flow lines or whitened areas.

B.2. Overflow Hardware Kit

For overflow hardware glued to the Corian® bowl, check if the fitting is loose or broken.

For overflow hardware detached from the Corian® bowl, check if the fitting is broken or missing from the package.

B.3. Overflow accessories

All lavatories should include an overflow arrangement (i.e., glue-on overflow, elbow overflow, waste connector and sealing washer).

B.4. Bowl flange

Bowl flange thickness shall be greater than 9/32" (7.1 mm). Flange width shall be uniform within 3/32" (2.4 mm). Flange top surface shall be flat within 1/32" (0.8 mm) measured topside-down using a taper gauge.

B.5. Exposed surfaces

Exposed surfaces shall be free of:

- objectionable scratches
- ridges
- ripples
- pits
- craters
- voids in seam lines
- air holes
- sink marks when viewed from two feet away
- white spots (includes impact or bruises marks)
- depressions
- other physical non-uniformities.

Foreign Matter and Dirt Particles:

- No particle shall be bigger than $\frac{1}{64}$ in.² (0.4 mm²).
- Groups of three or more particles within a 12" (305 mm) diameter circle shall have no particle larger than $\frac{1}{85}$ in.² (0.3 mm²). If there are only two particles within a 12" (305 mm) diameter circle, they shall be judged separately.
- Groups of 10 or more particles shall have no particles larger than $\frac{1}{256}$ in.² (0.1 mm²).
- No raised particle shall be accepted.
- No more than 1 white spot within any 3" diameter circle shall be accepted.
- No more than 7 white spots in each sink or lavatory shall be accepted.

B.6. Bowl opening dimensions

All bowl opening dimensions shall be within $\pm\frac{1}{32}$ " (± 0.8 mm) of stated size.

B.7. Drain holes

All lavatory drain hole diameters shall be $1\frac{3}{4}$ " (44.5 mm). All sink drain hole diameters shall be $3\frac{9}{16}$ " (90.5 mm).

B.8. Bad milling of top flange or overflow

Check for chips on or around the top flange or overflow outlet. Edge nicks should not be deeper or wider than $\frac{1}{85}$ " (0.3 mm).

C. ACCESSORIES INSPECTION

Table C-1 lists the different items you should check before using any DuPont™ Corian® solid surface accessory. More information on adhesives is available in *DuPont™ Corian® Solid Surface Fabrication/Installation Fundamentals – Adhesives* (K-25290).

Call your Authorized Distributor of DuPont™ Corian® solid surface products for assistance whenever you are unsure of raw material quality.

Table C-1

Corian® Accessories Inspection – Items to Look For
incorrect labeling
DuPont™ Joint Adhesive—shelf life
DuPont™ Surfaces Sealant—shelf life
DuPont™ Joint Adhesive—component A (10) leaking (large tube)
DuPont™ Joint Adhesive—component B (1) leaking (small tube)

D. CORIAN® READY-TO-INSTALL PRODUCT INSPECTION

The tables below list the different items you should look for when you make a visual inspection of the DuPont™ Corian® Ready-To-Install products.

Call your Authorized Distributor of DuPont™ Corian® solid surface products for assistance whenever you are unsure of raw material quality.

Table D-1

Corian® Ready-To-Install One-Piece Vanity Top & Bowl Inspection—Items to Look For	Specification
broken	–
incorrect labeling	–
sheet and shape defects	A & B
edge cracks/chips	–
voids in glue line	B.5
bad milling overflow	B.8

Table D-2

Corian® Ready-to-Install Tub and Shower Wall Kit Inspection—Items to Look For
broken/cracked sheets
incorrect labeling
missing pieces
discolored thermoformed corners
damaged, broken trims
damaged, broken soap dish, shower shelf

PRODUCT QUALITY INSPECTION

E. REFERENCED DOCUMENTS

DuPont™ Corian® Solid Surface Product Fabrication Bulletin – Veined Aesthetics (K-26828)

DuPont™ Corian® Solid Surface Product Fabrication Bulletin – Metallic Aesthetics (K-25703)

DuPont™ Corian® Solid Surface Fabrication/Installation Fundamentals – Adhesives (K-25290)

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CERTIFICATE OF COMPLIANCE

CERTIFICATE OF COMPLIANCE



DuPont Specialty Products USA, LLC / Safety & Construction Corian® Solid Surface

3143-420

Certificate Number

07 Nov 2006 - 07 Nov 2023

Certificate Period

Certified

Status

UL 2818 - 2013 Gold Standard for Chemical Emissions for Building Materials, Finishes and Furnishings

Building products and interior finishes are determined compliant in accordance with California Department of Public Health (CDPH) Standard Method V1.2-2017 using a Classroom Environment.

Commercial furniture and furnishings are tested in accordance with ANSI/BIFMA M7.1-2011(R2016) and determined to comply with ANSI/BIFMA X7.1-2011(R2016) and ANSI/BIFMA e3-2019 Credit 7.6.1, 7.6.2, and 7.6.3 in an Open Plan Office Environment. Products also determined compliant in accordance with California Department of Public Health (CDPH) Standard Method V1.2-2017 in the office environment.

Product tested in accordance with UL 2821 test method to show compliance to emission limits on UL 2818. Section 7.1 and 7.2.



UL investigated representative samples of the identified Product(s) to the identified Standard(s) or other requirements in accordance with the agreements and any applicable program service terms in place between UL and the Certificate Holder (collectively "Agreement"). The Certificate Holder is authorized to use the UL Mark for the identified Product(s) manufactured at the production site(s) covered by the UL Test Report, in accordance with the terms of the Agreement. This Certificate is valid for the identified dates unless there is non-compliance with the Agreement.



GREENGUARD Gold Certification Criteria for Building Products and Interior Finishes

Criteria	CAS Number	Maximum Allowable Predicted Concentration	Units
TVOC ^(A)	-	0.22	mg/m ³
Formaldehyde	50-00-0	9 (7.3 ppb)	µg/m ³
Total Aldehydes ^(B)	-	0.043	ppm
4-Phenylcyclohexene	4994-16-5	6.5	µg/m ³
Particle Matter less than 10 µm ^(C)	-	20	µg/m ³
1-Methyl-2-pyrrolidinone ^(D)	872-50-4	160	µg/m ³
Individual VOCs ^(E)	-	1/2 CREL or 1/100th TLV	-

- (A) Defined to be the total response of measured VOCs falling within the C₆ – C₁₆ range, with responses calibrated to a toluene surrogate. Maximum allowable predicted TVOC concentrations for GREENGUARD Gold (0.22 mg/m³) fall in the range of 0.5 mg/m³ or less, as specified in CDPH Standard Method v1.2.
- (B) The sum of all measured normal aldehydes from formaldehyde through nonanal, plus benzaldehyde, individually calibrated to a compound specific standard. Heptanal through nonanal are measured via TD/GC/MS analysis and the remaining aldehydes are measured using HPLC/UV analysis.
- (C) Particle emission requirement only applicable to HVAC Duct Products with exposed surface area in air streams (a forced air test with specific test method) and for wood finishing (sanding) systems.
- (D) Based on the CA Prop 65 Maximum Allowable Dose Level for inhalation of 3,200 µg/day and an inhalation rate of 20 m³/day
- (E) Allowable levels for chemicals not listed are derived from the lower of 1/2 the California Office of Environmental Health Hazard Assessment (OEHHA) Chronic Reference Exposure Level (CREL) as required per the CDPH/EHLB/Standard Method v1.2 and BIFMA level credit 7.6.2 and 1/100th of the Threshold Limit Value (TLV) industrial work place standard (Reference: American Conference of Government Industrial Hygienists, 6500 Glenway, Building D-7, and Cincinnati, OH 45211-4438).



UL investigated representative samples of the identified Product(s) to the identified Standard(s) or other requirements in accordance with the agreements and any applicable program service terms in place between UL and the Certificate Holder (collectively "Agreement"). The Certificate Holder is authorized to use the UL Mark for the identified Product(s) manufactured at the production site(s) covered by the UL Test Report, in accordance with the terms of the Agreement. This Certificate is valid for the identified dates unless there is non-compliance with the Agreement.

DUPONT™ CORIAN® PERFORMANCE PROPERTIES

PHYSICAL PROPERTIES

Property	Test	Typical Result
Density	ASTM D792	1.7 g/cm ³
Approximate weight per square foot 6 mm (¼")		2.2 lbs.
Approximate weight per square foot 12 mm (½")		4.4 lbs.
Thermal Expansion	ASTM E228	3.9 x 10 ⁻⁵ m/m °C (2.2 x 10 ⁻⁵ in./in.°F)
Hardness - Rockwell "M" Scale	ASTM D785	>85
Hardness - Barcol Impressor	ISO 19712-2 (ASTM D2583)	56

MECHANICAL PROPERTIES

Property	Test	Typical Result
Flexural Modulus	ASTM D790	1.2 x 10 ⁶ psi
Flexural Strength		10,000 psi
Tensile Modulus	ASTM D638	1.5 x 10 ⁶ psi
Tensile Strength		6,000 psi
Tensile Elongation		0.4 % min.
Compressive strength	ASTM C365	16,000 psi

FITNESS FOR USE

Property	Test	Typical Result
Light Resistance (Xenon Arc)	ISO 19712-2	Pass
Weatherability	ASTM G155	$\Delta E_{94}^* < 5$ in 1,000 hrs.
Ball Impact Resistance: Sheets No fracture—½ lb. ball - 6mm	NEMA LD 3-3.8	36 in. (No failure at height)
Ball Impact Resistance: Sheets No fracture—½ lb. ball - 12mm		144 in. (No failure at height)
Wear and Cleanability	CSA B45.5-11/ IAPMO Z124-2011	Pass
Stain Resistance		Pass
Stain/chemical-resistance test	ISO 19712-2	Pass
Resistance to cigarette burns		Pass
Resistance to dry heat		Pass
Resistance to wet heat		Pass
Hot/cold cycle water-resistance test		Pass
Load test		Pass
Dimensional stability		Pass
Resistance to surface wear	ISO 4586-2	0.18 % wt/25 revolutions
Fungal Resistance	ASTM G21	ASTM Rating of 0, No observed growth on product at 100x power
Bacterial Resistance	ASTM G22	No observed growth on product at 100x power
Microbial Resistance	UL 2824 (ASTM D6329)	Highly resistant to mold growth
Coefficient of Friction (Slip Resistance)	ASTM C1028	0.94 - 0.95 (matte finish under dry conditions) 0.50 - 0.64 (matte finish under wet conditions)

DUPONT™ CORIAN® PERFORMANCE PROPERTIES

FITNESS FOR USE (continued)

Property	Test	Typical Result
Boiling Water Resistance	NEMA LD 3-3.5	No visible change
High Temperature Resistance	NEMA LD 3-3.6	No change
Flammability, Surface Burning Characteristics of Building Materials	NFPA 101: Life Safety Code®	Class A
Flame Spread Index Surface Burning Characteristics of Building Materials	ANSI/UL 723 (ASTM E84, NFPA 255)	Flame Spread Index (FSI) <25
Smoke Developed Index Surface Burning Characteristics of Building Materials	ANSI/UL 723 (ASTM E84, NFPA 255)	Smoke Developed Index (SDI) <25
Flame Spread Surface Burning Characteristics of Flooring, Floor Covering, and Miscellaneous Materials	CAN/ULC-S102.2	Flame Spread Value 0
Smoke Developed. Surface Burning Characteristics of Flooring, Floor Covering, and Miscellaneous Materials	CAN/ULC-S102.2	Smoke Developed Value 5

Typical results for 12 mm solid colors unless gauge is specified. Properties may vary by aesthetic. These values are not intended for engineering calculations, if precise calculations are required contact DuPont for additional information.

New York City Material Equipment Acceptance (MEA) number is 150-91-M.

Sinks and lavatories meet CSA B45.5-11/IAPMO Z124-2011, ANSI Z124.3 and ANSI Z124.6 standards for plastic sinks and lavatories.

Lavatories are in compliance with HUD Use of Materials Bulletin No. 73a (UM No. 73a) requirements. Sinks and lavatories are in compliance with the International Plumbing Code and the Uniform Plumbing Code for all 50 states of the United States. Sinks and lavatories are in compliance with the National Plumbing Code of Canada.

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Certificate of Approval

Certificate of Approval

This is to certify that the Management System of:

DuPont de Nemours, Inc

974 Centre Road, Wilmington, DE, 19805, United States

has been approved by Lloyd's Register to the following standards:

ISO 14001:2015

Approval number(s): ISO 14001 – 0011717

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Manufacture of Science-Based Products for Electronics, Communications, Safety and Protection, Home and Construction, Transportation and Industrial Markets.



Cliff Muckleroy

Area Operations Manager Americas

Issued by: Lloyd's Register Quality Assurance, Inc.

For and on behalf of: Lloyd's Register Quality Assurance Limited



CERTIFICATE

TEST REPORT

IGNL-5253-06C I01R01

TESTED 11 October 2021
ISSUED 05 August 2022
EXPIRY 04 August 2026

AS 5637.1:2015
DETERMINATION OF FIRE
HAZARD PROPERTIES

AS ISO 9705-2003:
FIRE TESTS – FULL-SCALE
ROOM TEST FOR SURFACE
PRODUCTS

Sponsor

CASF Australia Pty Ltd
3/208 Walters Road
Arndell Park NSW 2148

Test Body and Location
Ignis Labs Pty Ltd
t: (02) 6111 2909 | ABN: 36 620 256 617
mail@ignislabs.com.au |
www.ignislabs.com.au
3 Cooper Place, Queanbeyan, NSW 2620
PO Box 5174 Braddon ACT 2612



Sample Identification

Corian® Solid Surface

Product Description

The test sponsor described as a solid, non-porous, homogenous surfacing material. The material composed of 1/3 percent acrylic resin (also known as PMMA) and 2/3 percent natural minerals. These minerals are composed of alumina trihydrate (ATH) derived from bauxite. The material has a density of 1.6 to 1.8 g/cm³.

The test specimen system included a ceiling and wall specimen with the installation of Corian® Solid Surface panels. The test specimens were white solid panels with measured nominal thickness of 12 mm. The gloss face was the external face being tested and the matt face was the internal face.

Test Procedure

Full-scale room test of the specimen system was carried out in accordance with AS ISO 9705-2003: Fire tests – Full-scale room test for surface products.

The panels were fixed to the test room by using 75 mm self-drilling hex, coarse thread class 4 screws and mudwashers. 4 screws were applied to the long sides of the panels and 3 screws were applied to the centre of the panels evenly separated.

Observations

The heat release exceeded the flashover limit of 1 MW at 1165 seconds (including the first 2 minutes prior to the burner ignition).

Test Results

The following sample classifications were obtained:

Group Number:	Group 2
SMOGR _{RC}	2.46 (m ² /s ² x 1000)

Notes

1. The results of this fire test may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of fire hazard under all fire conditions.
2. As per Section 9 (m) of AS 5637.1:2015, the determination of the group number was based on the AS ISO 9705-2003 test, and the installed specimen systems covered three walls and the ceiling.
3. Clause A5.2(1)(e) of the BCA allows for evidence of suitability in relation to a report from a professional engineer that certifies that a material, product, form or construction or design fulfils specific requirements of the BCA, sets out the basis on which it is given and the extent to which relevant standards, specifications, rules, codes of practice or other publications have been relied upon to demonstrate it fulfils specific requirements of the BCA.
4. This report is provided in accordance with BCA Clause A5.2(1)(e) as a report from a professional engineer. In accordance with BCA Clause A5.2(1)(e) it is demonstrated that the material and testing demonstrates compliance with the requirements of the BCA in accordance with AS 5637.1:2005 in determining the group number.

Benjamin Hughes-Brown | FIEAust CEng NER APEC Engineer IntPE(Aus)
Chartered Professional Engineer

CPEng, NER (Fire Safety / Mech) 2590091, RPEQ 11498, BDC-1875, PRE0000303, DEP0000317, PE0001872
MFireSafety (UWS), BEng (UTS), GradDipBushFire (UWS), DipEngPrac (UTS), DipEng (CIT)

EC Type Examination (Module B) Certificate

USCG-EU MRA

This is to certify that:

LLOYD'S REGISTER VERIFICATION LIMITED (LRV), designated as a "notified body" under the terms of the Merchant Shipping (Marine Equipment) Regulations 2016 (S.I. 2016 No.1025), as amended, did undertake the relevant type approval procedures for the type of equipment identified below which was found to be in compliance with the requirements of Marine Equipment Directive (MED) 2014/90/EU, subject to any conditions in the Design Appraisal Document attached hereto.

Manufacturer	DuPont Specialty Products USA, LLC
Address	Chestnut Run Plaza, 974 Centre Road, Wilmington, DE, 19805, United States
Reference	Regulation (EU) 2019/1397
Regulation Item (No. & Item Designation)	MED/3.18C Surface Materials & Floor Coverings With Low Flame-Spread Characteristics - Floor Coverings
Product Type	MATERIAL HAVING LOW FLAME SPREAD CHARACTERISTICS & NOT CAPABLE OF PRODUCING EXCESSIVE QUANTITIES OF SMOKE & TOXIC PRODUCTS OF COMBUSTION
Product Description	Fire-Resisting Material – Type: CORIAN® SOLID SURFACE (FR-Grade, U-series, solid color)
Specified Standard	IMO Res. MSC.61 (67) - (FTP Code) Annex 1 Part 2 and Part 5
Trade Name	CORIAN® SOLID SURFACE (FR-Grade, U-series, solid color)

The attached Design Appraisal Document (schedule) forms part of this certificate. This certificate remains valid unless suspended, expired or withdrawn, provided the conditions in the attached schedule are complied with and the equipment remains satisfactory in service.

This certificate is issued under the authority of the MCA. This certificate will not be valid if the manufacturer makes any changes or modifications to the approved type of equipment, which have not been notified to and agreed with the notified body named on this certificate. The manufacturer should notify LRV of any modification or changes to the equipment in order to obtain a valid Certificate.

This equipment is covered by the scope of the "Agreement between the European Community and the United States of America on Mutual Recognition of Certificates of Conformity for Marine Equipment signed on 27 February 2004 and amended by Decision No.1/2018 dated 18 February 2019 according to U.S. Coast Guard approval category USCG Module B number:

164.117/EC0038

A U.S. Coast Guard approval number will be assigned to the equipment when the production module has been completed and will appear on the production Module certificate (Module D, E or F).

Lloyd's Register Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 71 Fenchurch Street, London, EC3M 4BS, UK. A member of Lloyd's Register group.



Jessica Evans

Senior Surveyor to Lloyd's Register Verification Ltd
A member of the Lloyd's Register group

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ATTACHMENT TO EC TYPE EXAMINATION (MODULE B) CERTIFICATE No. LR1900406MB-01

The undernoted documents have been appraised for compliance with the relevant requirements of International Conventions and European Union legislation for the EC Type Examination of Marine Equipment for use on Merchant Ships Registered in the European Economic Area.

This Design Appraisal Document (schedule) forms part of the Certificate.

This Certificate is an Amendment of Certificate LR1900406MB

TEST REPORTS

Laboratorio Prevenzione Incendi srl (LAPI), I-59100 Prato, Loc la Querce, via della Quercia 11, Italy, Fire Test Reports No. 894.41M0080/19, No. 894.41M0090/19 and 894.41M00100/19 all dated 30th May 2019.

CONDITIONS OF CERTIFICATION

1. When applied to a non-combustible substrate
2. Consisting of: composite of acrylic resin (polymethyl methacrylate) and natural mineral (aluminium trihydrate). Total dry thickness half inch, 12mm, density 1.68 – 1.76g/m³
3. Composition of individual components, and manufacturing process, to be maintained in production in accordance with originally tested sample
4. Each item, batch or lot of the equipment is to have the “Mark of Conformity” affixed and be issued with a “Declaration of Conformity” affixed after a conformity assessment module is in place
5. Production items are to be manufactured in accordance with either an approved Production Quality Assurance system (Module D), a Product-Quality assurance system (Module E) or a Product Verification Process (Module F). The Wheelmark cannot be affixed to the product until a conformity assessment module is in place
6. The certificate holder is solely responsible for the products supplied under this Certificate and to ensure that their products, whether manufactured by themselves or their licensee manufacturers, if agreed by Lloyd's Register, are fully compliant with the relevant statutory regulations and Lloyd's Register Class rules as applicable and designed and manufactured to the same quality and specifications as the prototype tested, including components that are designed and manufactured by third parties

PLACE OF PRODUCTION

DuPont Specialty Products USA, LLC
Yerkes Plant
3115 River Road
Buffalo, NY 14207



Jessica Evans
Senior Specialist
Fire & Safety, Statutory Discipline Team
UK&I Technical Support Office, Marine & Offshore
For and on behalf of Lloyd's Register Verification
LRV EC Distinguishing No. 0038

**NOTIFIED BODY CERTIFICATE
TRANSFER OF RESPONSIBILITY**



Certificate No: 0525-MED-DE-LR1900406MB-01

This certificate transfers Lloyd's Register Verification Ltd. (0038)
Certificate No: LR1900406MB-01
Issued on: 08 February 2020
to the responsibility of EU Notified Body No. 0525
(Lloyd's Register Deutschland GmbH)

Date of Original Certificate: 08 February 2020
Date of Current Certificate: 31 December 2020
Date of Certificate Expiry: 23 October 2024



Jörn Brüggemann
Lloyd's Register Deutschland GmbH
Überseeallee 10, 20457 Hamburg/Germany
T +49 40 349 700 101 44

LR2020.D.2020.11

Material Safety Data Sheet



Corian® Solid Surface Material

Version 2.0

Revision Date 04/26/2011

Ref. 13000000804

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	Corian® Solid Surface Material
MSDS Number	:	13000000804
Manufacturer	:	DuPont Building Innovations 1007 Market Street Wilmington, DE 19898
Product Information	:	1-302-774-1000
Medical Emergency	:	1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency	:	CHEMTREC: 1-800-424-9300 (outside the U.S. 1-703-527-3887)
Other information	:	OSHA Hazard Communication Standard (29 CFR 1910.1200) requirements for Material Safety Data Sheets do not apply to this product. This product is excluded as an article. Information on potential hazards associated with product fabrication and/or installation are discussed in this datasheet.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

The product as such is not hazardous. The hazards of this product are associated mainly with its processing. Operations such as sawing, routing, drilling and sanding can generate dust. **WARNING!** May form combustible dust concentrations in air (during processing). High concentrations of dust can irritate eyes, nose and respiratory system and cause coughing and sneezing. Corian® Solid Surface material does not emit gas at room temperature. At higher temperatures, small amounts of methyl methacrylate and butyl acrylate can be released. The amounts are dependent upon temperature, time and other variables.

Potential Health Effects

Additives in this product do not present a respiration hazard unless the product is ground to a powder of respirable size and the dust is inhaled. All dusts are potentially injurious to the respiratory tract if respirable particles are generated and inhaled.

Carcinogenicity				
Material	IARC	NTP	OSHA	


Corian® Solid Surface Material

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Titanium dioxide 2B

Carbon black 2B

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No.	Concentration
Solid Surface Material		100 %

Exposure limits may be applicable for the following :

Dust (inhalable and respirable fraction)		
Methyl methacrylate	80-62-6	
Butyl acrylate	141-32-2	

SECTION 4. FIRST AID MEASURES

- Skin contact : No hazards which require special first aid measures.
- Eye contact : Rinse thoroughly with plenty of water, also under the eyelids.
- Inhalation : If large amounts of dust are inhaled, or if exposed to fumes from overheating or combustion, move to fresh air.
- Ingestion : No hazards which require special first aid measures.

**Corian® Solid Surface Material**

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SECTION 5. FIRE-FIGHTING MEASURES

Flammable Properties

Flash point : not applicable

Fire and Explosion Hazard : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Hazardous combustion products Carbon monoxide Carbon dioxide (CO₂)
Methyl methacrylate monomer Aldehydes Butyl acrylate

Suitable extinguishing media : Water spray, Dry chemical, Carbon dioxide (CO₂), Foam**SECTION 6. ACCIDENTAL RELEASE MEASURES**

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel) : No special precautions required.

Spill Cleanup : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Nonsparking tools should be used.

Accidental Release Measures : No special environmental precautions required.

SECTION 7. HANDLING AND STORAGE

Handling (Personnel) : Do not breathe dust. Do not breathe vapours or fumes that may be evolved during processing. Wash hands before breaks and at the end of workday. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

Storage : No special storage conditions required.



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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls : It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

Personal protective equipment
Respiratory protection : No personal respiratory protective equipment normally required. Dust safety masks are recommended when the dust concentration is more than 10 mg/m3.

Hand protection : Additional protection: Wear leather or cotton gloves when grinding, sawing, routing, drilling or sanding.

Eye protection : Safety glasses

Exposure Guidelines

Exposure Limit Values

Dust (inhalable and respirable fraction)

PEL:	(OSHA)	5 mg/m3	8 hr. TWA Respirable fraction.
		Remarks	All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by the Particulates Not Otherwise Regulated (PNOR) limit which is the same as the inert or nuisance dust limit of Table Z-3.
PEL:	(OSHA)	15 mg/m3	8 hr. TWA Total dust.
TLV	(ACGIH)	10 mg/m3	TWA Inhalable particles.
TLV	(ACGIH)	3 mg/m3	TWA Respirable particles.

Methyl methacrylate



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PEL:	(OSHA)	100 ppm	410 mg/m ³	8 hr. TWA
PEL:	(OSHA)	100 ppm	410 mg/m ³	8 hr. TWA
TLV	(ACGIH)	50 ppm	TWA	
TLV	(ACGIH)	100 ppm	STEL	
Butyl acrylate TLV	(ACGIH)	2 ppm	TWA	
AEL *	(DUPONT)	2 ppm	8 & 12 hr. TWA, Skin	

* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: solid
Color	: various
Odor	: odourless
Density	: 1.6 - 1.8 g/cm ³
Water solubility	: insoluble

SECTION 10. STABILITY AND REACTIVITY

Conditions to avoid	: None reasonably foreseeable. Stable under normal conditions.
Hazardous decomposition products	: Methyl methacrylate monomer, n-Butyl acrylate , Butyl acrylate

SECTION 11. TOXICOLOGICAL INFORMATION

Corian® Solid Surface Material Further information	: This product has no known adverse effect on human health.
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Corian® Solid Surface Material

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Ref. 13000000804

SECTION 12. ECOLOGICAL INFORMATION

Additional ecological information : This product has no known eco-toxicological effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal : Can be landfilled or incinerated, when in compliance with local regulations.

SECTION 14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

- TSCA Status : On the inventory, or in compliance with the inventory
- DSL Status : This product contains one or several components listed in the Canadian NDSL list.

- California Prop. 65 : The State of California, under Proposition 65, regulates Carbon Black - airborne, unbound particles of respirable size as a carcinogen. In this product, carbon black is not supplied in the form regulated in California.

- PA Right to Know Regulated Chemical(s) : Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): Methyl methacrylate , Butyl acrylate

- NJ Right to Know Regulated Chemical(s) : Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): Methyl methacrylate , Butyl acrylate



Corian[®] Solid Surface Material

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Ref. 13000000804

WHMIS Classification : - Not WHMIS controlled.

SECTION 16. OTHER INFORMATION

Corian is a registered trademark of E. I. duPont de Nemours and Company
Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
Before use read DuPont's safety information.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Significant change from previous version is denoted with a double bar.

Certificates



CERTIFICATE

This is to certify that the Environmental Management System of

DuVolks Interior Company

**Building No: 6 9 0 6, Abdullah Al Hamdhani Street, Al Malaz Dist,
Riyadh 12836 SaudiArabia**

has been assessed and found to conform to the requirements of

ISO 14001:2015

This Certificate is valid for the following scope

**Manufacturing & Trading of Industrial Marble, Corian Counter
Top, Aluminium Works Kitchen Cabinets & Wooden Products.**

Certificate No.	:AMER23383
Original Issue Date	:27/12/2024
ReIssue Date	:27/12/2024 R0
Surveillance /Expiry Date	:26/12/2025
Recertification Date	:26/12/2027



Bharve
Director

AMERICO QUALITY STANDARDS REGISTECH PVT. LTD

Accredited by UAF, 1060 Laskin Rd, Suite: 12B/13B, Virginia Beach VA 23451, USA
Operations office: D 303 , Nisarg plaza, Bhumkar Chowk, Wakad, Pune 411057



CM-MS-7836





CERTIFICATE

This is to certify that the Occupational Health and Safety Management System of

DuVolks Interior Company

**Building No: 6 9 0 6, Abdullah Al Hamdhani Street, Al Malaz Dist,
Riyadh 12836 Saudi Arabia**

has been assessed and found to conform to the requirements of

ISO 45001:2018

This Certificate is valid for the following scope

**Manufacturing & Trading of Industrial Marble, Corian Counter
Top, Aluminium Works Kitchen Cabinets & Wooden Products.**

Certificate No. :AMER23384
Original Issue Date :27/12/2024
ReIssue Date :27/12/2024 R0
Surveillance /Expiry Date :26/12/2025
Recertification Date :26/12/2027



Bhavneel
Director

AMERICO QUALITY STANDARDS REGISTECH PVT. LTD

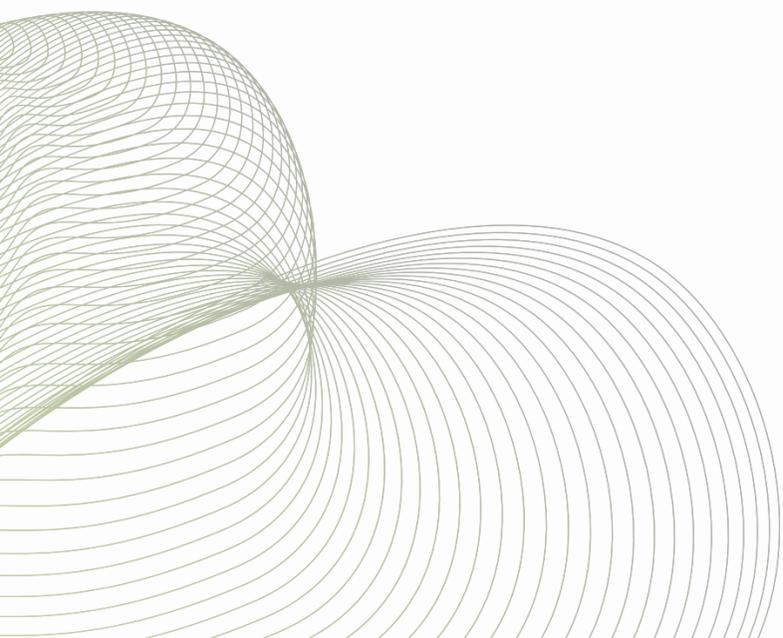
Accredited by UAF, 1060 Laskin Rd, Suite: 12B/13B, Virginia Beach VA 23451, USA
Operations office: D 303 , Nisarg plaza, Bhumkar Chowk, Wakad, Pune 411057



CM-MS-7832



PREVIOUS APPROVALS





PREVIOUS CLIENT APPROVALS



Neom Approved Vendor : **NEN-WTRAN-038344**

Red Sea Global Vendor Approved : **ATN-2252363**

Diriyah Approved Vendor : **JCB-WTRAN-006312**

SI No	Client	Project	Contractor	Sub Contractor	Sqm2 Installed
1	SAUDI ARAMCO 	South Ghawar Gas Plant	Abdul Mohsin Al Tamimi Contracting Co	UNIFAB	13,000 M2
2	SAUDI ARAMCO 	Jafurah Gas Plant	Abdul Mohsin Al Tamimi Contracting Co	UNIFAB	16,000 M2
3	THE RED SEA GLOBAL 	Shurayrah Islands	Al Alameya Group	UNIFAB	18,000 M2
4	NEOM OXAGON 	Oxagon	Abdul Mohsin Al Tamimi Contracting Co	UNIFAB	6,000 M2
5	NEOM OXAGON 	Oxagon	Saudi Elaf Contracting Co	UNIFAB	6,522 M2
6	LUCID MOTORS 	Lucid Motors	Albawani LLC	UNIFAB	1,000 M2
7	NESMA & PARTNERS 	NEOM	Nesma & Partners	UNIFAB	10,000 M2
8	NEOM OXAGON 	Oxagon	Bin Omairah Contracting Co	UNIFAB	3,000 M2
9	DIRIYAH 	DGDA	Saudi Real Estate Infrastructure Co	UNIFAB	2,000 M2

KAFD NEW

KingAbdullah Financial District KAFD DMC
6469 Northern Ring Road
Al Aqeeq District - Unit No. 17
Riyadh
Kingdom of Saudi Arabia 13519-3212 Saudi Arabia



MAIL TYPE

Transmittal

MAIL NUMBER

SCS-TRANSMIT-011092

REFERENCE NUMBER

UNI-TRANSMIT-000238

SCS to UNI (MAR) - KAFD00296 - MAR for Kitchen Cabinets

From Mr SHAHARYAR KASHIF - SAUDCONSULT
To Mr Muzammil Syed - UNITED COMPANY FOR CARAVANS & PREFAB HOUSES (UNIFAB)
Cc (6) DC Development - King Abdullah Financial District Development & Management (+5 more...)
Sent Monday, 15 April 2024 8:47:17 AM AST (GMT +03:00)
Reason IFI - Issued for Information
Status N/A

▼ DETAILS

Area / Zone Area 06
Parcel / Project Parcel 6.29

▼ DOCUMENT ATTACHMENTS (2)

(0 selected)

File	Document No	Revision	Revision Date	Title	Status
	KAFD-629-UNI-ARC-MAR-00013	R00	15/04/2024	KAFD00296 - MAR for Kitchen Cabinets	B - Approved with Comments
	KAFD-629-UNI-ARC-OCS-00041	R00	15/04/2024	KAFD00296 - MAR for Kitchen Cabinets	B - Approved with Comments

▼ ATTRIBUTES

Attribute 1 ARC - Architect

▼ MESSAGE

Dear Mr.Muzammil,

Please find the docs including the SCS response attached. For KAFD00296 - MAR for Kitchen Cabinets With Ref #KAFD-629-UNI-ARC-MAR-00013_R00 With **Status Code-B.**

Best Regards**SHAHARYAR KASHIF**

Diriyah Gate Company Limited Phase 2

8500 Prince Sattam Ibn Abdulaziz Al Shoh
AD DIRIYAH 12572
Riyadh
4000 Saudi Arabia



MAIL TYPE

Workflow Transmittal

MAIL NUMBER

JCB-WTRAN-006312

REFERENCE NUMBER

JCB-WTRAN-006312

**Final (WF-002765) IPLND061-BNH-QA/QC -CTO-Client Temporary office
Prequalification of Tala AL Durrah company as the Proposed Supplier for Corian Top
& Aluminum Cabinet and MDF Cabinet**

From Mr Ashraf Hegazy - Jacobs Engineering Group Inc.
To (8) Mr Mohammed Junaid - BINYAH (+7 more...)
Cc (22) Mr Ande France Saliganan - BINYAH (+21 more...)
Sent Monday, 29 May 2023 1:52:46 PM AST (GMT +03:00)
Status N/A

DOCUMENT ATTACHMENTS (2)

(0 selected)

File	Document No	Revision	Revision Date	Title	Status
	IP-LND-061-0000-BNH-PQQ-PR-000080	01	23/05/2023	CTO-Client Temporary office Prequalification of Tala AL Durrah company as the Proposed Supplier for Corian Top & Aluminum Cabinet and MDF Cabinet	A- Approved
	IP-LND-061-0000-BNH-RCS-PR-000056	01	23/05/2023	RCS for CTO-Client Temporary office Prequalification of Tala AL Durrah company as the Proposed Supplier for Corian Top & Aluminum Cabinet and MDF Cabinet	A- Approved

ATTRIBUTES

Attribute 1 DG2/IP/LND/061-DGII Enabling Works

MESSAGE

Workflow Review History

The attached documents have completed the "IPLND061-BNH-QA/QC -CTO-Client Temporary office Prequalification of Tala AL Durrah company as the Proposed Supplier for Corian Top & Aluminum Cabinet and MDF Cabinet" workflow with the following results :

This transmittal was automatically generated.

Doc No	Step	Participant	Review Outcome	Comments
IP-LND-061-0000-BNH-PQQ-PR-000080	DC QA	S Gonzales	Approved	
	SC Review	M Barrameda	Approved	
	SC Final Approval	A Hegazy	Approved	
IP-LND-061-0000-BNH-RCS-PR-000056	DC QA	S Gonzales	Approved	
	SC Review	M Barrameda	Approved	Refer to RCS
	SC Final Approval	A Hegazy	Approved	

Syed Zain Hassan
NEOM - ENGINEERING & TECHNICAL SERVICES DEPT

Final (WF-033822) 4800000442 /000/ Prequalification D...
WORKFLOW TRANSMITTAL

21/11/2022
NEN-WTRAN-038344

03 OXAGON

NEOM Industrial City
NEOM
Saudi Arabia

NEOM - Engineering & Technical Services Dept

ITCC Complex, Al Raidah Digital City
Level 2, Building IN01
Riyadh
An Nakheel 12382 Saudi Arabia

MAIL TYPE

Workflow Transmittal

MAIL NUMBER

NEN-WTRAN-038344

REFERENCE NUMBER

NEN-WTRAN-038344

Final (WF-033822) 4800000442 /000/ Prequalification Document For Tala AL Durrah company for Kitchens

From Syed Zain Hassan - NEOM - Engineering & Technical Services Dept

To (3) Syed Zain Hassan - NEOM - Engineering & Technical Services Dept (+2 more...)

Cc (6) NEOM Quality & Excellence Document Control - NEOM - Engineering & Technical Services Dept (+5 more...)

Sent Monday, 21 November 2022 1:57:50 PM AST (GMT +03:00)

Status N/A

DOCUMENT ATTACHMENTS (1)

(0 selected)					
File	Document No	Revision	Revision Date	Title	Status
	03-620000-4800000442-SEC-ARC-PQD-000023	01	14/11/2022	4800000442 /000/ Prequalification Document For Tala AL Durrah company for Kitchens	A - Work May Proceed

MESSAGE**Workflow Review History**

The attached documents have completed the "4800000442 /000/ Prequalification Document For Tala AL Durrah company for Kitchens" workflow with the following results :

This transmittal was automatically generated.

Doc No	Step	Participant	Review Outcome	Comments
03-620000-4800000442-SEC-ARC-PQD-000023	PMC Qlty	A Spyridon	A - Work May Proceed	

ETSD

S Hassan

A - Work May Proceed

03 OXAGON

NEOM Industrial City
NEOM
Saudi Arabia

NEOM - Engineering & Technical Services Dept

ITCC Complex, Al Raidah Digital City
Level 2, Building IN01
Riyadh
An Nakheel 12382 Saudi Arabia

MAIL TYPE

Workflow Transmittal

MAIL NUMBER

NEN-WTRAN-057385

REFERENCE NUMBER

NEN-WTRAN-057385

Final (WF-046781) 4800000441- Prequalification for M/s. Durrah Kitchens

From Syed Zain Hassan - NEOM - Engineering & Technical Services Dept

To (2) Syed Zain Hassan - NEOM - Engineering & Technical Services Dept ([+1 more...](#))

Cc (16) Mr Mostafa Mohamd - Bin Omairah Contracting Company Ltd. ([+15 more...](#))

Sent Tuesday, 7 March 2023 12:28:33 PM AST (GMT +03:00)

Status N/A

DOCUMENT ATTACHMENTS (1)

(0 selected)						
File	Document No	Revision	Revision Date	Title	Status	
	03-120000-4800000441-BOC-ARC-PQD-000011	01	23/02/2023	4800000441- Prequalification for M/s. Durrah Kitchens	A - Work May Proceed	

MESSAGE**Workflow Review History**

The attached documents have completed the "4800000441- Prequalification for M/s. Talaea Al Durra Trading Company" workflow with the following results :

This transmittal was automatically generated.

Doc No

Step

Participant

Review Outcome

Comments

03-120000-4800000441-BOC-ARC-
PQD-000011

NEOM ETSD

S Hassan

A - Work May Proceed

KAFD NEW

KingAbdullah Financial District KAFD DMC
6469 Northern Ring Road
Al Aqeeq District - Unit No. 17
Riyadh
Kingdom of Saudi Arabia 13519-3212 Saudi Arabia



MAIL TYPE
Transmittal

MAIL NUMBER
SCS-TRANSMIT-010393

REFERENCE NUMBER
UNI-TRANSMIT-000156

SCS to UNI (PQD) - KAFD00296 - PQD For Durrah Kitchens Company

From Mr SHAHARYAR KASHIF - SAUDCONSULT
To Mr Muzammil Syed - UNITED COMPANY FOR CARAVANS & PREFAB HOUSES (UNIFAB)
Cc (6) DC Development - King Abdullah Financial District Development & Management (+5 more...)
Sent Sunday, 31 March 2024 3:19:40 PM AST (GMT +03:00)
Reason IFI - Issued for Information
Status N/A

DETAILS

Area / Zone Area 06
Parcel / Project Parcel 6.29

DOCUMENT ATTACHMENTS (2)

(0 selected)

File	Document No	Revision	Revision Date	Title	Status
	KAFD-629-UNI-ARC-OCS-00023	R00	31/03/2024	KAFD00296 - PQD For Durrah Kitchens Company	B - Approved with Comments
	KAFD-629-UNI-ARC-PQD-00021	R00	31/03/2024	KAFD00296 - PQD For Durrah Kitchens Company	B - Approved with Comments

ATTRIBUTES

Attribute 1 ARC - Architect

MESSAGE

Dear Mr.Muzammil,

Please find the docs including the SCS response attached. For KAFD00296 - PQD For Durrah Kitchens Company With Ref #KAFD-629-UNI-ARC-PQD-00021_R00 With **Status Code-B.**

Best Regards

THANK YOU
